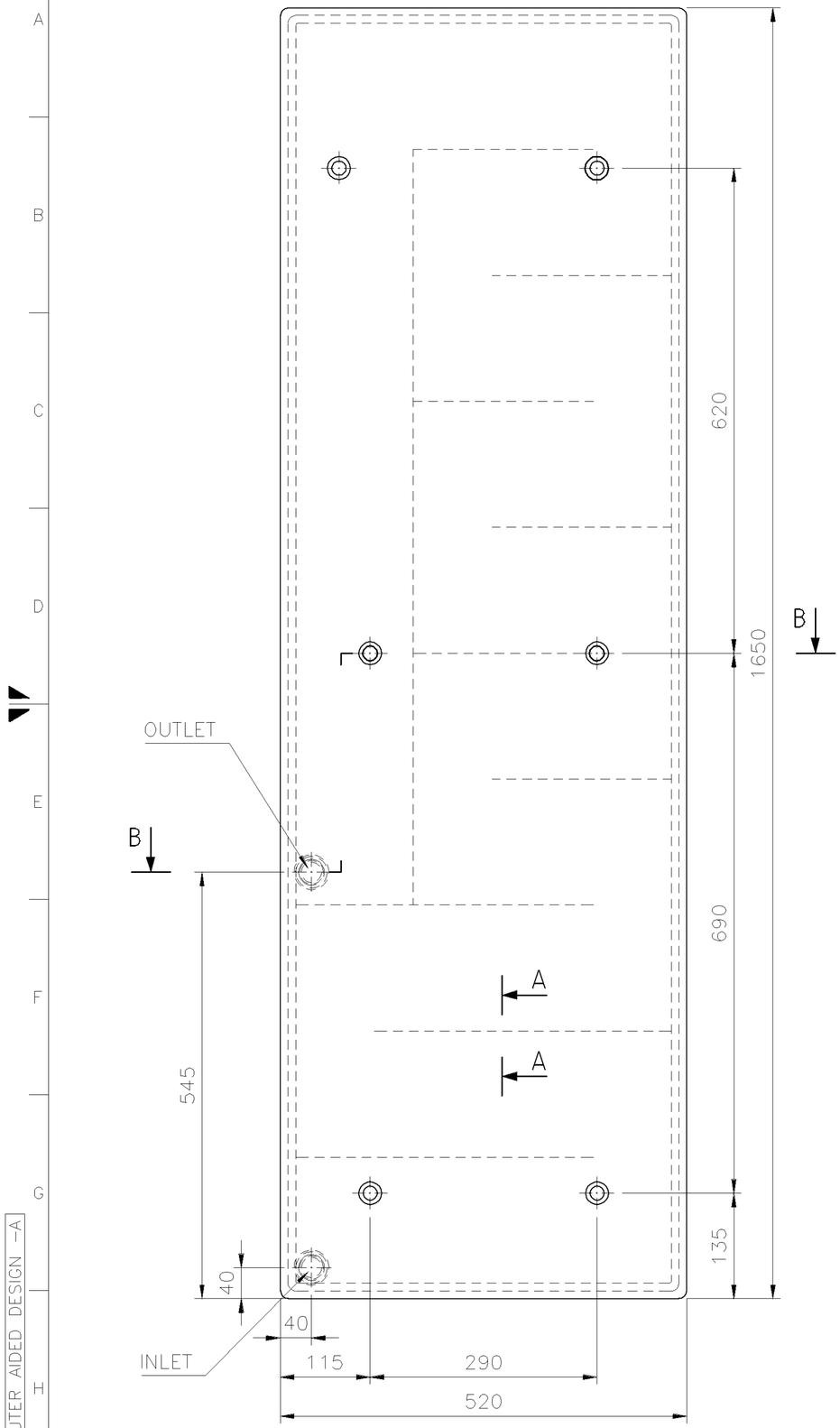
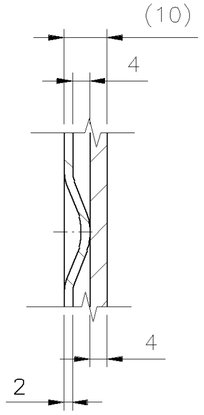
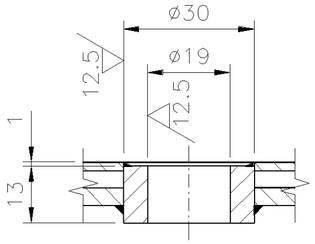


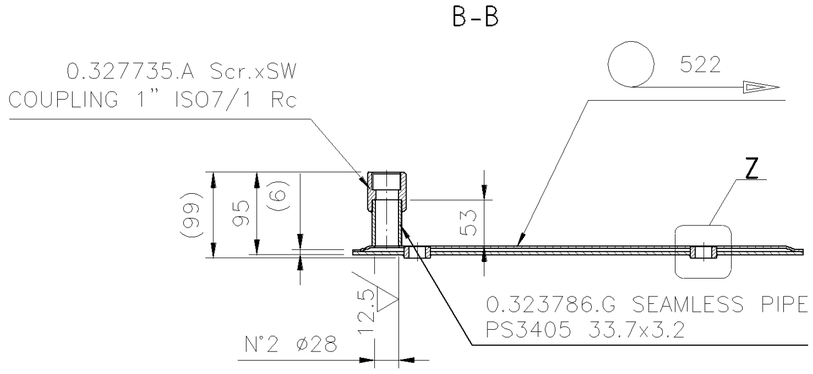
A-A (1:1)



Z (1:1)



B-B



FORNITORE: TERMOTECH O EQUIVALENTE
SUPPLIER: THERMOTECH OR EQUAL

NOTE: INTERNAL WELDING DESIGN TO BE HANDLED BY THE SUPPLIER

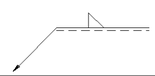
- FLUIDO UTILIZZATO / FLUID USED : ACQUA / WATER
- PRESSIONE DI ESERCIZIO / WORKING PRESSURE : 0.5 MPa
- PRESSIONE DI COLLAUDO / TEST PRESSURE : 0.75 MPa
  PER / FOR : 2 ORE / HOURS.

TUTTE LE SALDATURE DEVONO ESSERE A TENUTA DI ACQUA E DI CLASSE B SECONDO STD DANIELI 2.8.006

ALL WELDINGS MUST BE WATER TIGHT AND CLASS B ACCORDING TO DANIELI STD 2.8.006

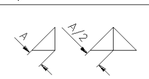
SALDATURE A NORMA DANIELI STD 2.8.006 CLASSE B

WELDS AS PER DANIELI STD 2.8.006 CLASS ...



DOVE NON INDICATO A = 0.7 DELLO SPESSORE MINIMO DA COLLEGARE

WHERE NOT INDICATED A = 0.7 OF MINIMUM THICKNESS TO BE WELDED



Rev.	Date	Revisions description	Drawn by	Checked by	Approved by
00	26 Aug 2008	EMESSO PER COSTRUZIONE ISSUED FOR CONSTRUCTION	Burchak	Marchenk	Sandrin

Material 1 (where not indicated on drawing)	State of supply Mat.1	Danieli Supply Std.	Supply Class	Pattern DB
X5CrNi18-10 EN 10088-2				
Material 2	State of supply Mat.2	Danieli Supply Std.	Supply Class	Casting Code
SEE DRAWING As per D&C Dwg				
Material 3	State of supply Mat.3	Danieli Supply Std.	Supply Class	

Heat Treatment: DISTENSIONE A MEZZO VIBRAZIONI

On Drawing Symbol, if required: ---

VIBRATORY STRESS RELIEVING

Coating

On Drawing Symbol, if required: ---

Unquoted radius (mm)	Unquoted bevels (mm)	Dimensions without tolerance as per	Machinings	Max. Welding Class
		DANIELI STD 2.4.103	0 12.5	B

Project Name

DANIELI WEAN UNITED

Job nr

Obtained from 5.339098.B

Replaces

Family code/Machine code 43600

Weight (Kg) 42

J (Kgm²)

Title

SCAMBIATORE DI CALORE

HEAT EXCHANGER

DANIELI Shop number 5.339099.C

Revision 00

DANIELI dwg number

Revision

Scale 1:5

Format A2

Nr. of sheets 001

Sheet 001 Follow

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File nr 5339099C_001

COMPUTER AIDED DESIGN -A